

## Perennial performance

A workhorse of the industry, the Reliable Controls<sup>®</sup> MACH1<sup>™</sup> is a rugged, flexible and fully programmable BACnet Building Controller (B-BC) ideal for mid-sized rooftop equipment or small mechanical room applications.



Better by design

[www.reliablecontrols.com/M1](http://www.reliablecontrols.com/M1)

## TECH SPECS

### Processor

- 25 MHz, high-performance, 16-bit embedded microcontroller

### Memory

- 512k NV RAM user database
- 512k Flash EEPROM operating system firmware and controller configurations

### Supply Voltages

- 24 VAC/VDC, 24 VA max.

### Communications

- EIA-485 @ 76.8 kbps max.
- EIA-232 @ 57.6 kbps max. PC or Modem
- SMART-Net™ (8 SMART-Sensors™ max.)

### Universal Inputs

- 8 universal inputs
- 10-bit A/D converter
- Analog: 0–5 VDC, 4–20 mA, thermistor
- Digital: dry contact
- Impedance: 15k Ω on 0–5 VDC range 250 Ω on 4–20 mA range 10k Ω on thermistor range
- 40 Hz pulse counting (supports flow meters)
- 24 VAC over-voltage protection

### Universal Outputs

- 8 universal outputs
- 8-bit D/A converter
- Analog: 0–12 VDC
- Digital: 0–12 VDC
- Manual ON provides 14.1 VDC
- LED indicator (glows proportionally)
- Output power: 75 mA @ 12 VDC
- 24 VAC over-voltage and short protection

### Real-Time Clock

- ± 1 second per day

### Memory/RTC Backup

- 72 hour capacitor backup
- Optional battery backup for 1 year lithium (offline)

### Dimensions

- 21.7 cm L x 13.2 cm W x 4.3 cm H (8 1/2" L x 5 3/16" W x 1 11/16" H)

### Mounting

- #8 clearance holes on 20.3 cm L x 12 cm W (8" L x 4 11/16" W)

### Weight

- 0.4 kg (1.0 lb.)

### Ambient Limits

- Operating: -20 °C to 55 °C (-4 °F to 131 °F)
- Shipping: -20 °C to 60 °C (-4 °F to 140 °F)
- Humidity: 10% to 90% RH non-condensing

## FEATURES

### Protocol

- BACnet®
  - MS/TP (EIA-485)
  - PTP (EIA-232)
- Reliable Controls Protocol
  - Network (EIA-485/Token Bus)
  - PC & Modem (EIA-232)

### 8 Control-BASIC™ Programs

- User programmable control strategy in a readable, BASIC-like language
- 2500 bytes per program

### 8 Inputs

- Universal ranges
- DIP switch selectable 0–5 VDC, 4–20 mA, thermistor / dry contact

### 8 Outputs

- Universal ranges
- Optional switch control (Hand/Off/Auto)
- HOA position feedback to RC-Studio® 2.0

### 48 Variables

- Selectable standard and custom ranges, as well as fixed or program-driven values

### 8 PID Loops

- Standard P, PI, or PID controllers for closed loop control

### 8 Trend Logs

- Each Trend Log stores 255 samples of 6 points at program-mable time intervals

### 16 Runtime Logs

- Totals the On time and records the On/Off times of a digital point
- Holds 200 samples

### 8 System Groups

- Allows related points to be grouped on to one display
- 160 points/group

### 4 Weekly Schedules

- 4 On/Off times for each weekday and 2 override days

### 2 Annual Schedules

- Days of the year designated as holidays

### 4 Variable Arrays

- Up to 128 elements in a one-dimensional array

### 128 User Passwords

- Protects access to system
- Each user is assigned a user name and an access level

### 5 Custom Tables

- For creating custom input ranges

### 16 Custom Units

- 8 analog engineering units
- 8 digital engineering units

### SMART-Net™ Port

- Networks up to 8 SMART-Sensors™

### 127 Network In Points

### 127 Network Out Points

### Real-Time Clock

### Warranty

- 5 years

### Certification

- BTL Listed (B-BC)
- ISO 16484-5
- UL916 Listed
- UUKL Listed

## ORDERING

### M1 (base model)

- MACH1™ controller with 8 universal inputs and 8 universal outputs

### M1-HC

- Base model with HOA switches

### M1-B

- Base model with battery

### M1-HC-B

- Base model with HOA switches and battery

(Add "SMK" to order # for UUKL models)

## APPLICATION DIAGRAM

