

# PRESS RELEASE

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## Reliable Controls® Gets the Lead Out

Reliable Controls® transitions to a 100% lead-free manufacturing process for all non-legacy products.



Victoria, BC, Canada – Reliable Controls is pleased to announce a significant achievement, completing the company's transition to a 100% lead-free manufacturing process for all non-legacy products.

Removing the lead from the manufacturing process greatly supports the company's efforts towards strong environmental stewardship and helps meet the goals of the ISO 14001 system. As a result, Reliable Controls Authorized Dealers are now more competitively positioned in the field, in order to compete for projects with lead-free requirements in product and process specifications.

This effort was the culmination of over a year of research and implementation by a large, cross-functional team with challenges around making the transition from a lead-based solder process in SMT, wave, and hand soldering, to a suitable lead-free alloy that meets or exceeds requirements for both quality and efficiency in a cost-effective manner.

The successful completion of this achievement reflects the smooth transition to a very good quality, high reliability lead-free solder alloy for all areas of manufacturing. This represents an important progression for the company to a cleaner and more environmentally friendly manufacturing process, enhancing sustainability goals, enabling Reliable Controls to produce products with a smaller ecological footprint, while still maintaining the high reliability and high quality standards that Authorized Dealers and customers have come to expect and rely on.

Learn more about quality at Reliable Controls, including ISO 14001 certification: <http://www.reliablecontrols.com/corporate/quality/>